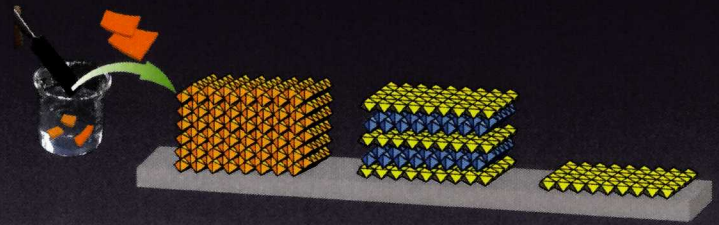
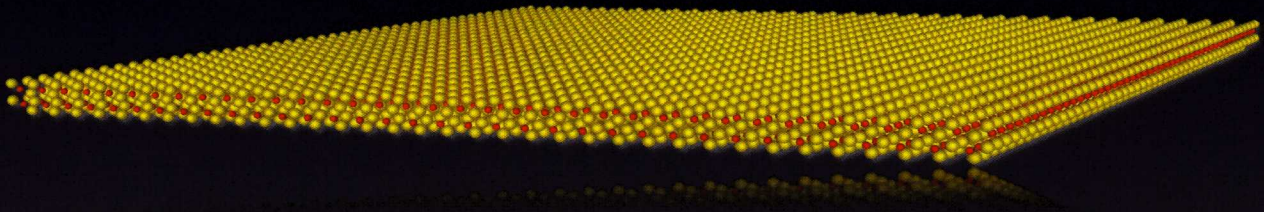


# Exfoliated Oxide Nanosheets

–New Solution to Tailored Nanoelectronics–

Minoru Osada

International Center for Materials Nanoarchitectonics, National Institute for Materials Science  
Department of Nano-Science, Waseda University  
CREST, JST, Japan



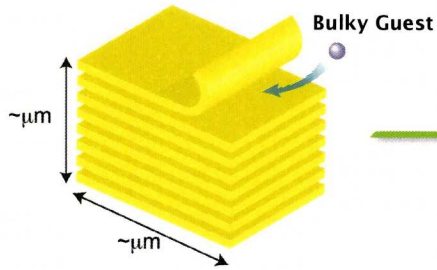
## Outline

1. What is Oxide Nanosheet?
2. Materials Synthesis Using Oxide Nanosheets
3. Application to Nanoelectronics



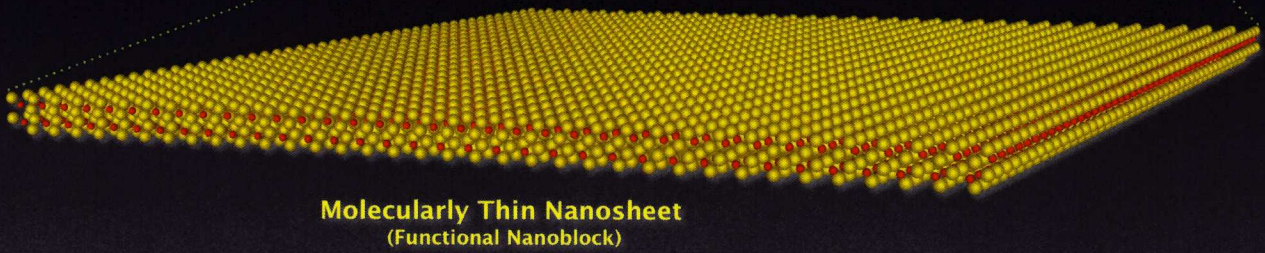
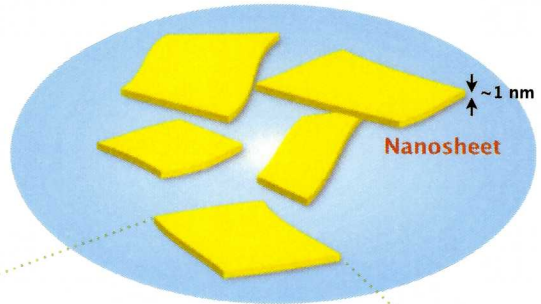
# Oxide Nanosheet – A New Class of 2D Nanomaterials –

## Layered Compound



Exfoliation

## Colloidal Suspension



T. Sasaki et al., *J. Am. Chem. Soc.* **120**, 4682 (1998)

# Oxide Nanosheets – New Functional Nanomaterials –

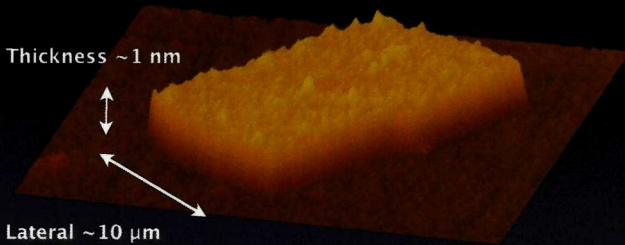
4 Atoms



Titania Nanosheet ( $\text{Ti}_{1-\delta}\text{O}_2$ )

Thickness  $\sim 1 \text{ nm}$

Lateral  $\sim 10 \mu\text{m}$



- **Ultimate 2D Nature (Thickness  $\sim 1 \text{ nm}$ , Lateral  $\sim \mu\text{m}$ )**  
Thinnest Self-Standing Nanostructure in Oxide
- **2D Single Crystal (with Well-Defined Composition)**  
Keeping 2D Atomic Arrangement of Starting Compound
- **Novel Physical Properties in 2D System**  
Substantially Different from 3D Bulk System

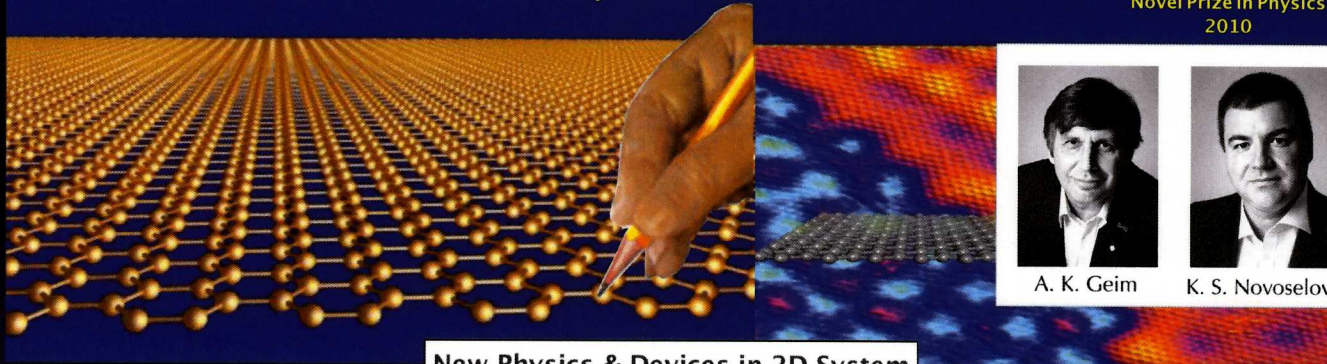


# 2D Nanosheet - Graphene



Novel Prize in Physics  
2010

## Atomically Thin Carbon Sheet



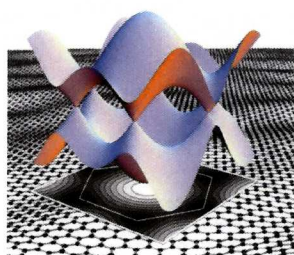
A. K. Geim



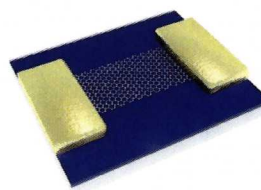
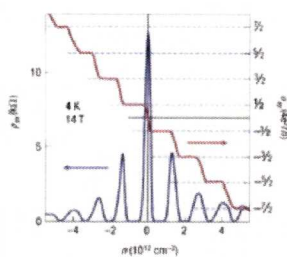
K. S. Novoselov

### New Physics & Devices in 2D System

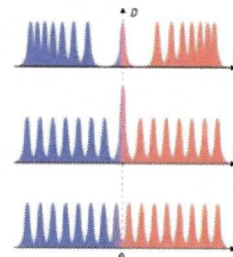
#### High Electron Mobility Zero Gap Semiconductor



#### Quantum Hall Effect

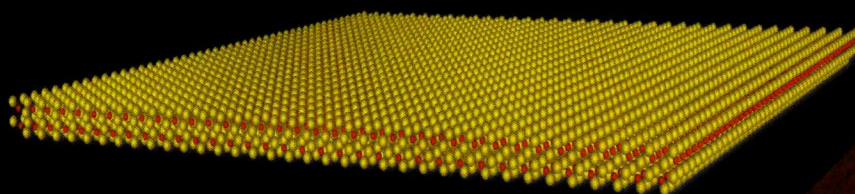


#### Half Metallic



K. S. Novoselov & A. K. Geim, *Science* (2004)

# 2D Nanosheet - Oxides



## Molecularly Thin Oxide Sheet

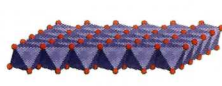


An Important System to Investigate 2D Phenomena in Oxide

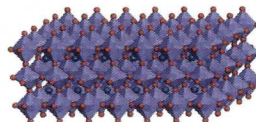
### Exceptionally Rich in Structural Diversity & Electronic Properties



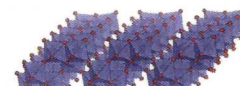
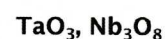
Semiconducting  
Dielectric  
Ferromagnetic



Redoxable  
Electrochromic



Semiconducting  
Dielectric  
Photoluminescence



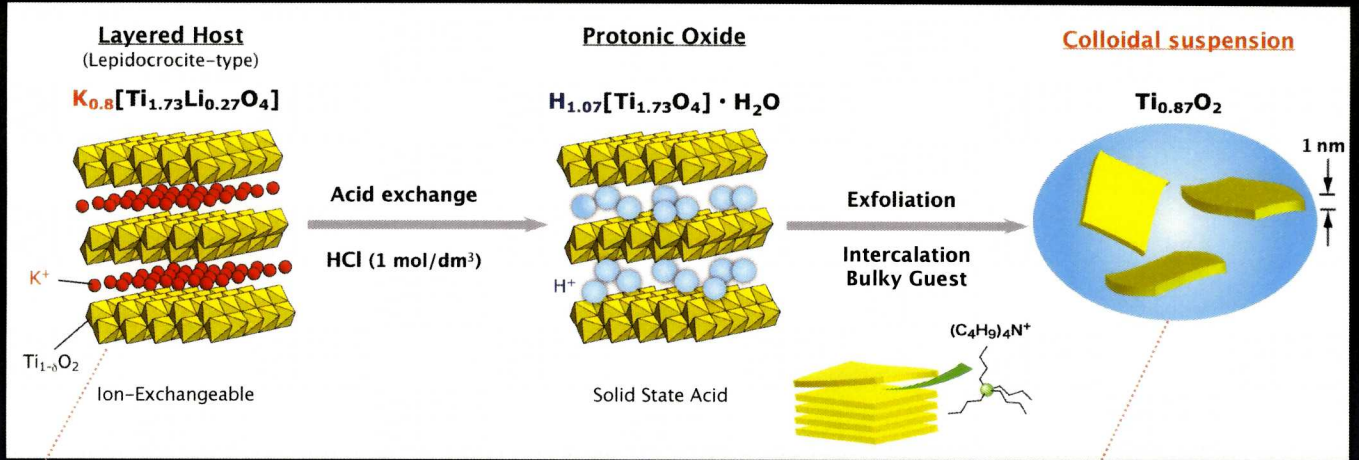
Semiconducting  
Photocatalytic

Potential Assembly into Various Nanodevices

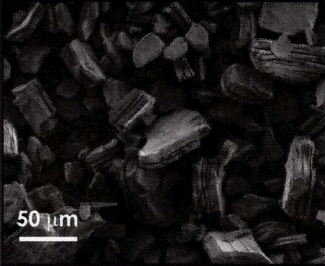
M. Osada & T. Sasaki, *J. Mater. Chem.* (2009) [Review]



# Synthetic Procedure of Titania Nanosheet



Layered Host (Polycrystalline)



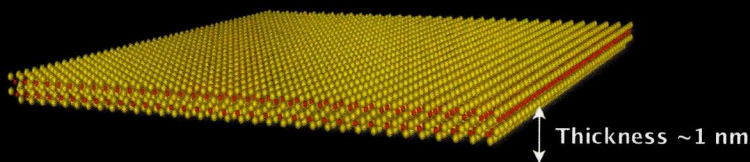
(Solid State Reaction)

Turbid Colloidal Suspension



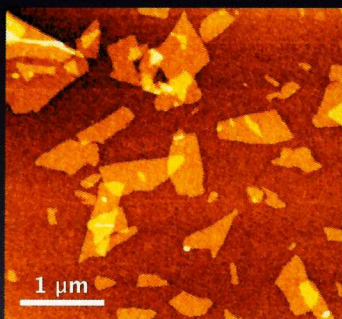
*Chem. Mater.* 15, 3564 (2003); *Adv. Mater.* 16, 872 (2004).

## Titania Nanosheet



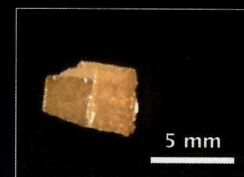
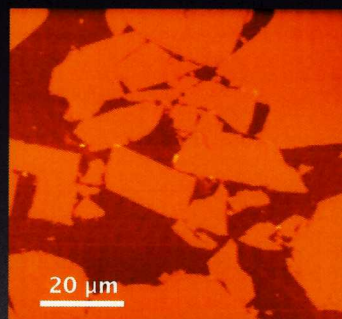
Normal Sized Nanosheets  
(Derived from Polycrystalline)

Lateral: 1 ~ 2 μm

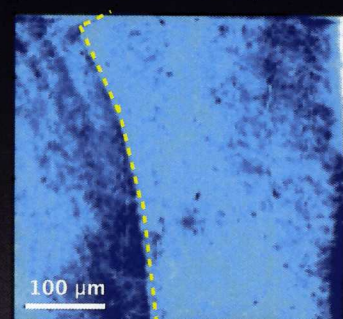


Large Sized Nanosheets  
(Derived from Single Crystals)

Lateral: 10 ~ 50 μm

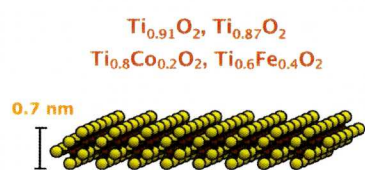
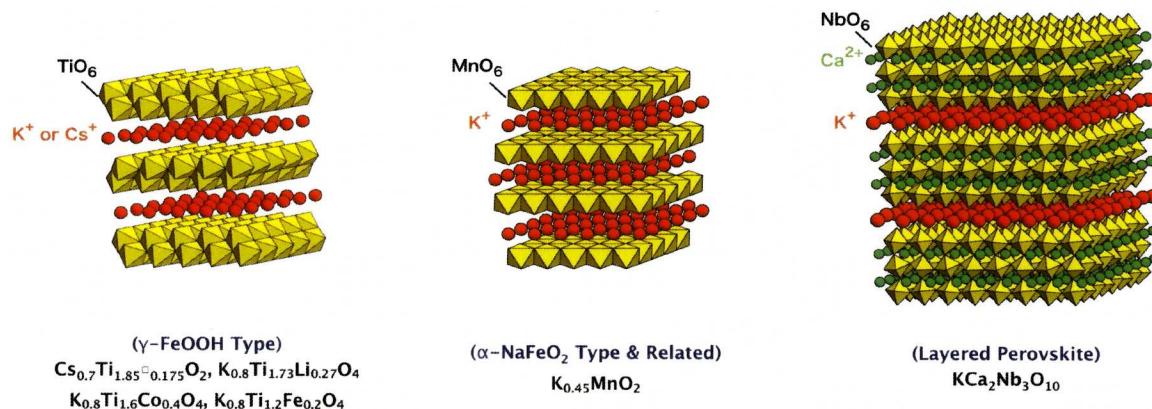


Lateral: > 300 μm

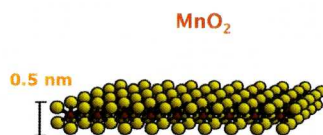




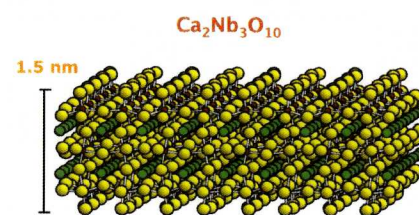
# Functional Nanosheets and Their Precursors



JACS. 120, 4682 (1998)

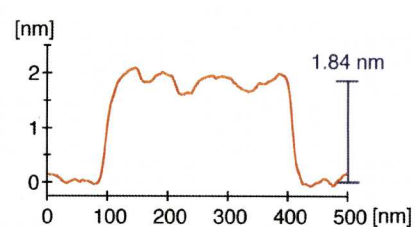
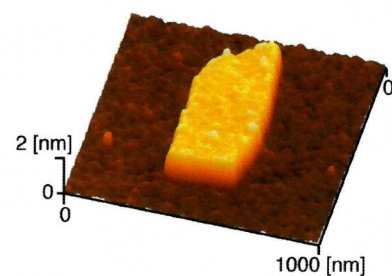
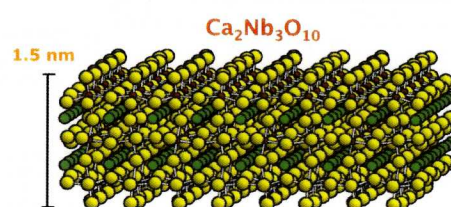
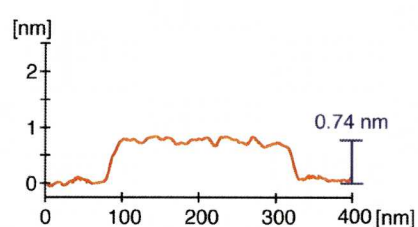
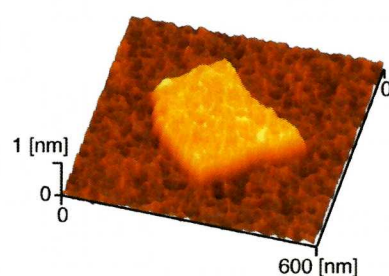
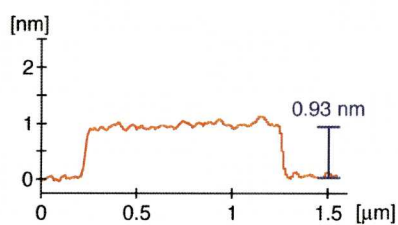
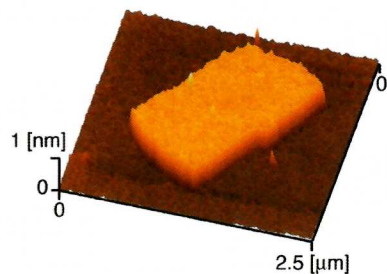
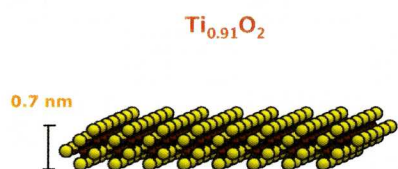


JACS. 125, 3568 (2003)



Solid State Ionics 151, 1778 (2002)

# Functional Oxide Nanosheets

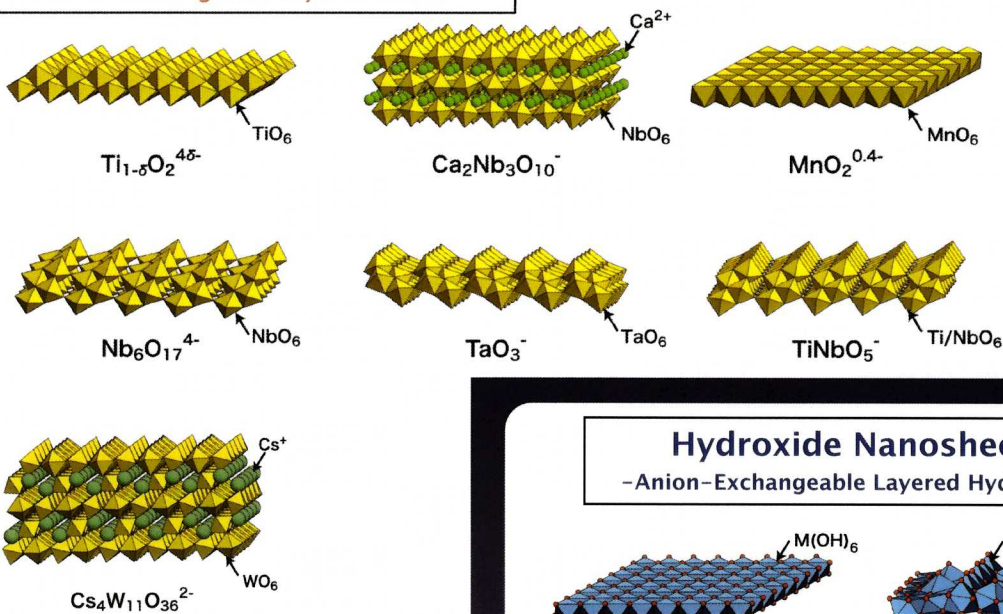




# Our Library of Inorganic Nanosheets

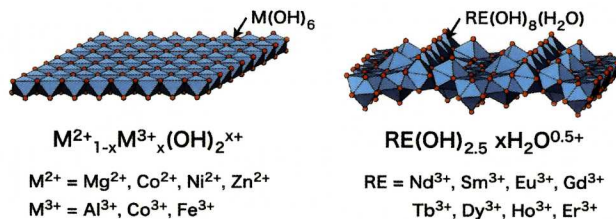
## Oxide Nanosheets

-Cation-Exchangeable Layered Oxides-



## Hydroxide Nanosheets

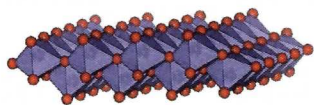
-Anion-Exchangeable Layered Hydroxides-



# Our Library of Functional Oxide Nanosheets

- Potential Applications Ranging from Catalysts to Nanoelectronics -

$Ti_{0.91}O_2, Ti_{0.87}O_2$   
 $Ti_{0.8}Co_{0.2}O_2, Ti_{0.6}Fe_{0.4}O_2$

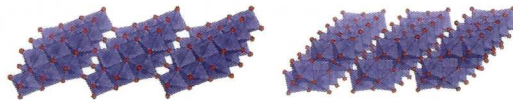


Semiconducting/Photocatalytic  
Dielectric  
Ferromagnetic

JACS 120, 4682 (1998)  
Adv. Mater. 18, 1023 (2006)

Titano-Niobate, Niobate & Tantalate

$TiNbO_5, Ti_2NbO_7,$   
 $TaO_3, Nb_3O_8$   
 $Ti_5NbO_{15}$



Semiconducting  
Photocatalytic

Inorg. Chem. 46, 4787 (2007)

$MnO_2$   
 $Mn_{1-x}Co_xO_2$

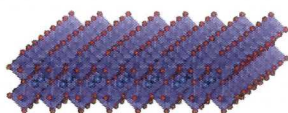


Redoxable  
Electrochromic

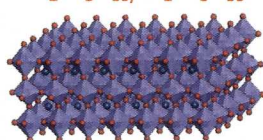
JACS. 125, 3568 (2003)

Perovskite

$LaNb_2O_7$



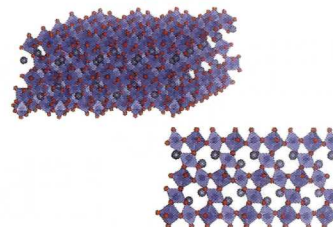
$Ca_2Nb_3O_{10}, Sr_2Nb_3O_{10}$   
 $Ca_2Ta_3O_{10}, Sr_2Ta_3O_{10}$



Semiconducting  
Dielectric  
Photoluminescence

Solid State Ionics 151, 1778 (2002); Chem. Mater. 19, 6575 (2007)

$Cs_2W_3O_{18}$



Photochromic

ACS Nano 2, 1689 (2008)



# Outline

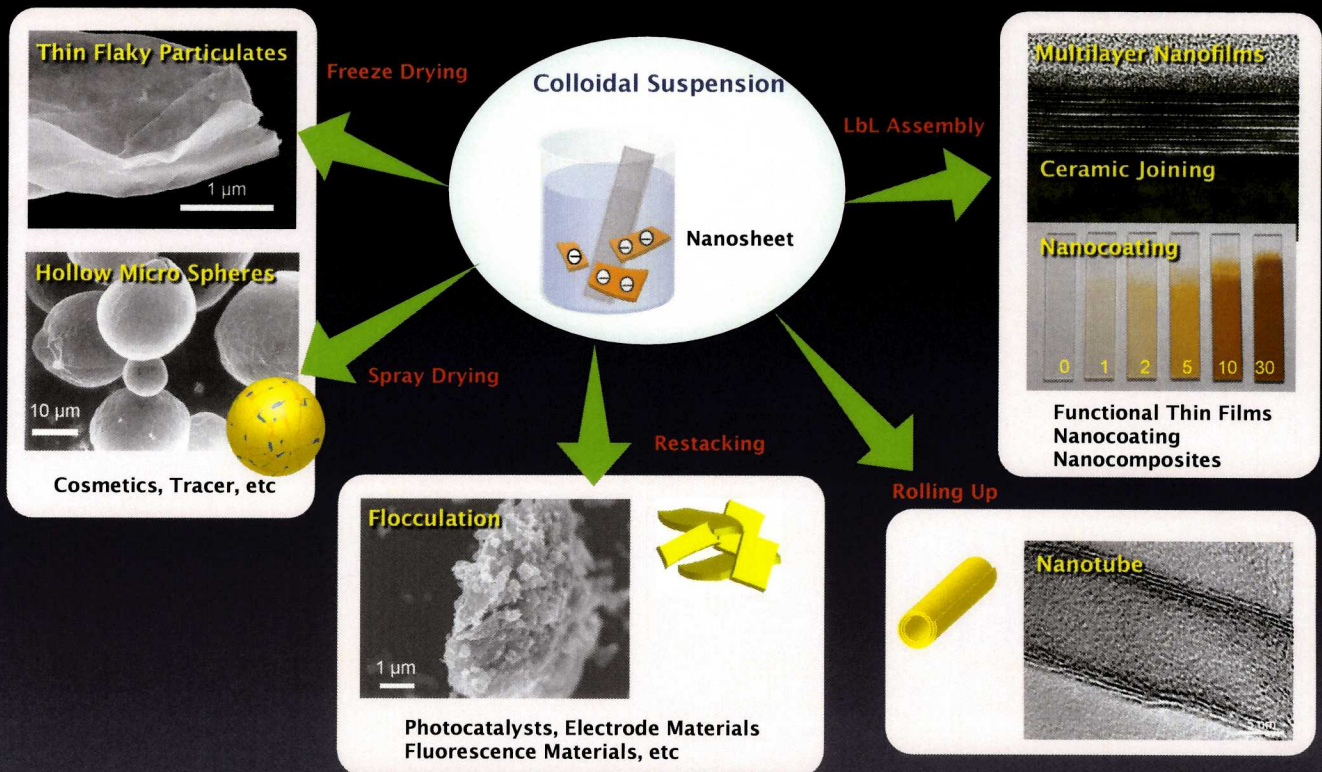
1. What is Oxide Nanosheet?

2. Materials Synthesis Using Oxide Nanosheets

3. Application to Nanoelectronics

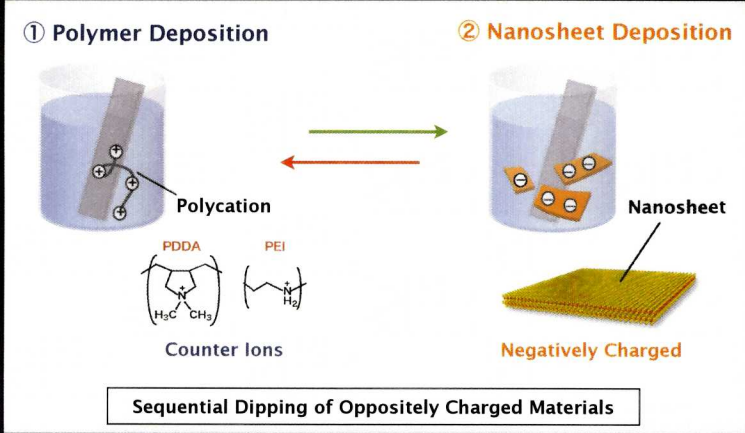
## Smart Materials Synthesis Using Oxide Nanosheets

Organization, Assembly & Shape-Control in Nano to Micrometer Range

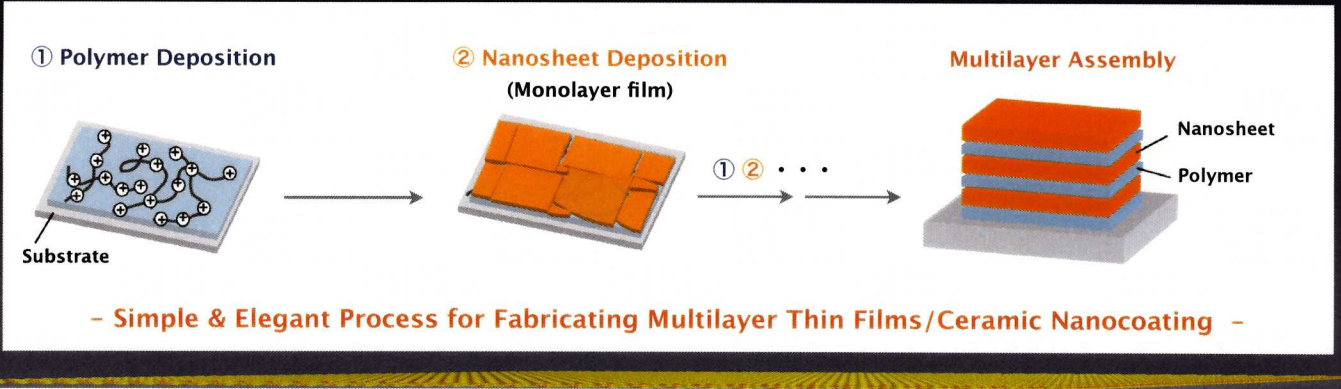




# Layer-by-Layer Deposition - Molecular Beaker Epitaxy -

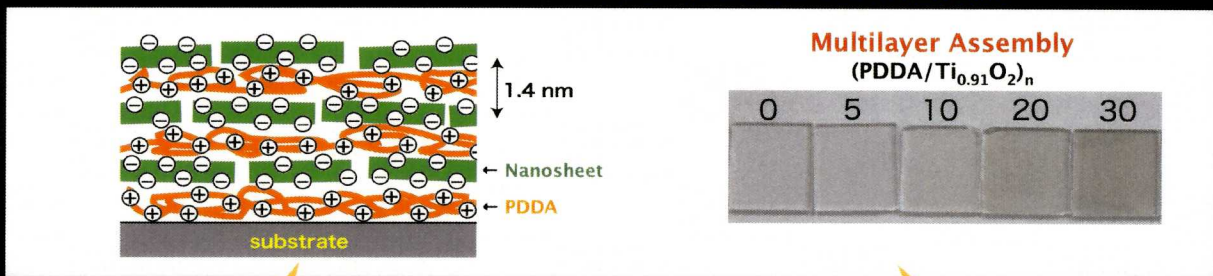


G. Decher, *Science* 277, 1232 (1997).  
T. Sasaki et al., *Chem. Mater.* 13, 4661 (2001).

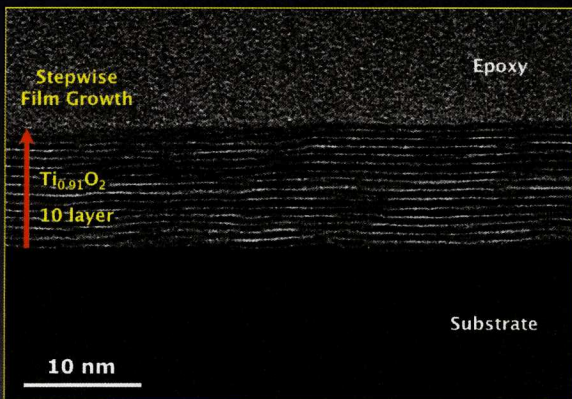


# LbL Assembly of $Ti_{0.91}O_2$ Nanosheet - RT Fabrication of Oxide Thin Films -

- Precise Control of Thickness & Composition in Film Architecture -

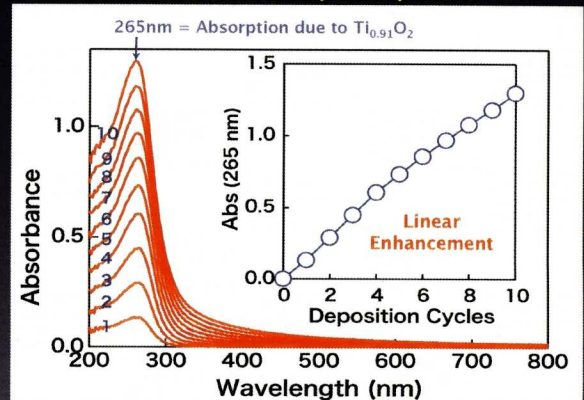


Cross Sectional TEM



Distinct Lamellar Structure

UV-Visible Absorption Spectra

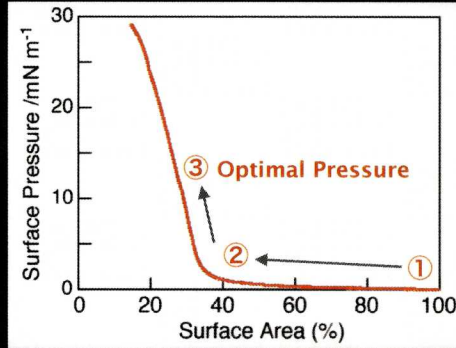
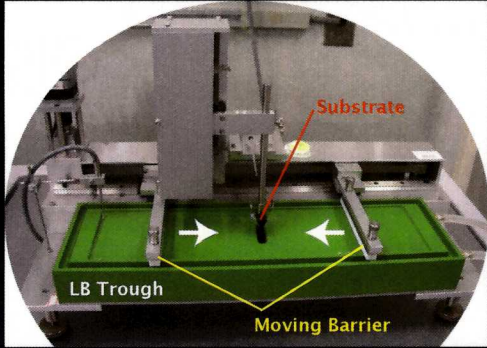


Successful Multilayer Buildup



# Langmuir-Blodgett (LB) Deposition of Nanofilms

- Fabrication of Condensed Films at the Air-Water Interface -



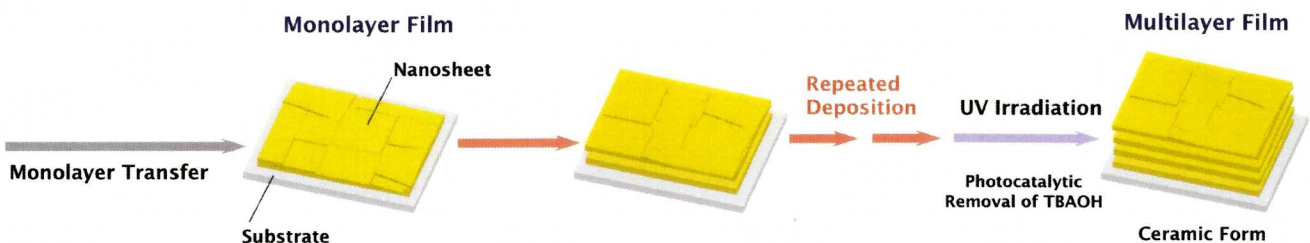
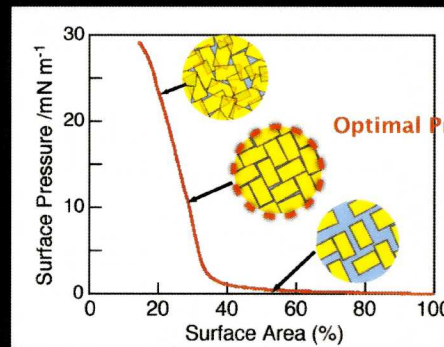
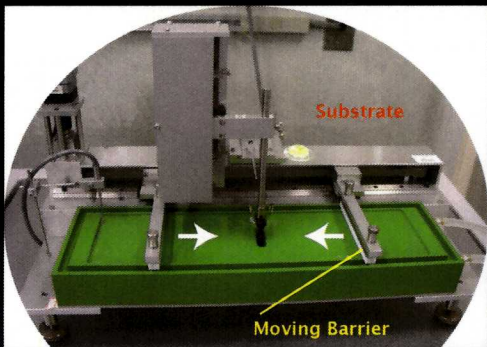
Colloidal Suspension



Langmuir 21, (2005) 6590; ACS Nano 3, 1093 (2009)

# Langmuir-Blodgett (LB) Deposition of Nanofilms

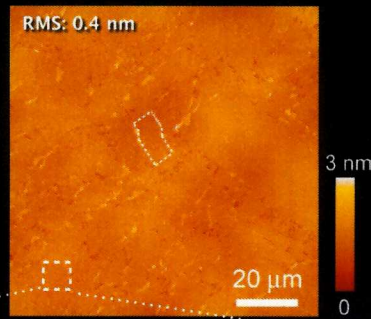
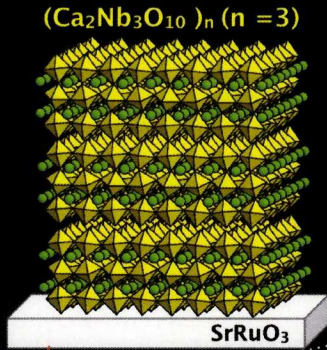
- Fabrication of Condensed Films at the Air-Water Interface -



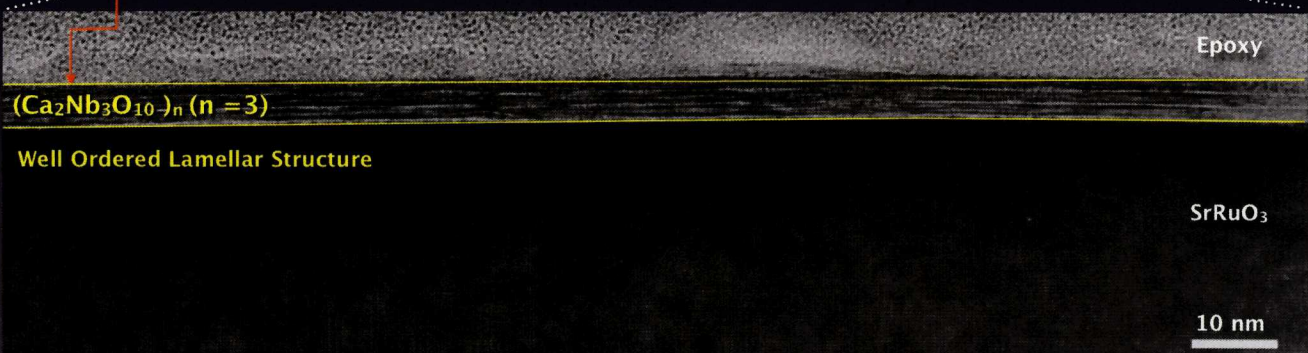
Langmuir 21, (2005) 6590; ACS Nano 3, 1093 (2009)



# Highly Organized Multilayer Film $\text{Ca}_2\text{Nb}_3\text{O}_{10}$ Perovskite

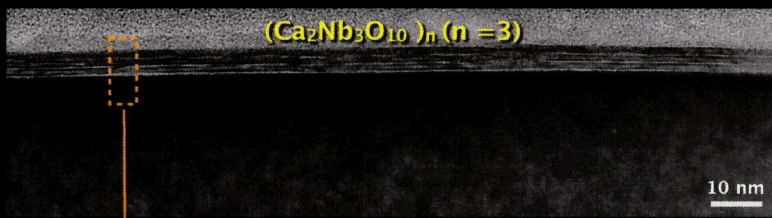


Densely Packed Nanofilm  
(Uniform & Atomically Flat)



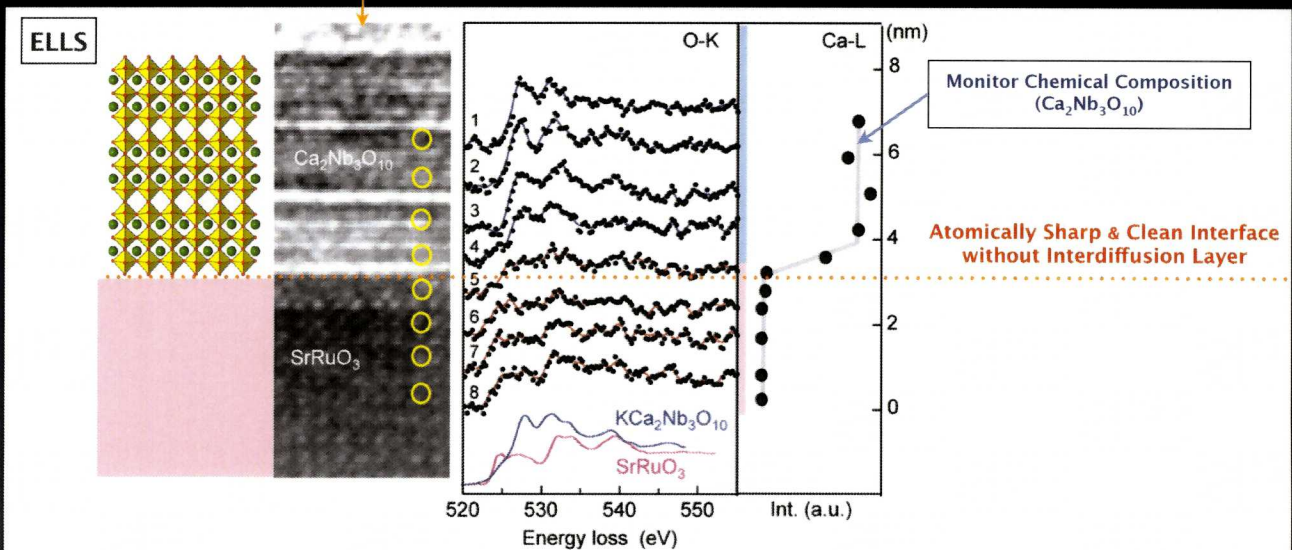
M. Osada et al., ACS Nano 4, 5225 (2010)

# Interface Characterization $\text{Ca}_2\text{Nb}_3\text{O}_{10}$ Perovskite



A Clear Benefit: Interface Engineering

High Quality Nanofilms with Clean Interface  
Useful for Electronic Applications



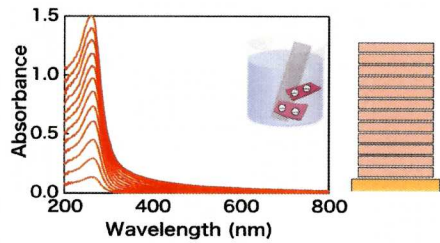
M. Osada et al., ACS Nano 4, 5225 (2010)



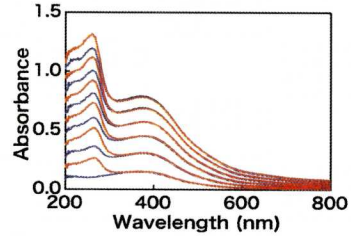
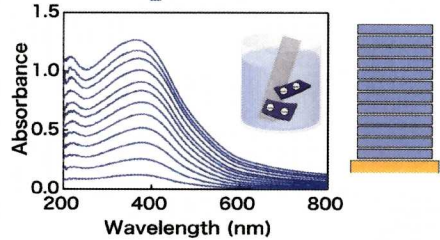
# Superlattice Assembly of $\text{Ti}_{0.91}\text{O}_2/\text{MnO}_2$ Nanosheets

- Designing More Complex Film Architectures / Composites by Forming Superlattices -

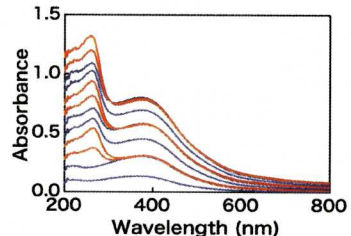
$\text{Ti}_{0.91}\text{O}_2/\text{PDDA} = \text{A}$



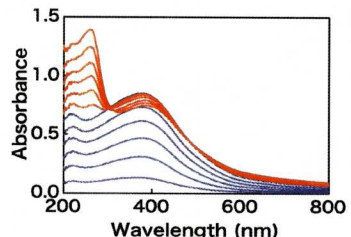
$\text{MnO}_2/\text{PDDA} = \text{B}$



B/A/B/A/B/A/B/A....



B/B/A/A/B/B/A/A....



B/B/B/...A/A/A....

Superlattice Assembly Requires Only Additional Beakers & Different Deposition Cycles

N. Sakai et al., *J. Phys. Chem. C* **112**, 5197 (2008)

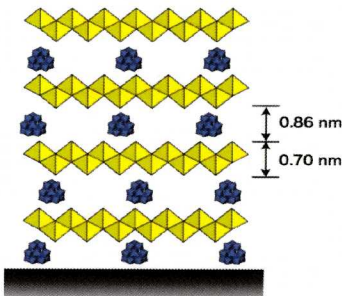
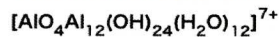
# LbL Assembly of Nanosheets with Various Inorganic Spices

- Highly Controlled Assembly over Compositions, Nanoarchitectures, Interfaces -

Functional Nanosheet

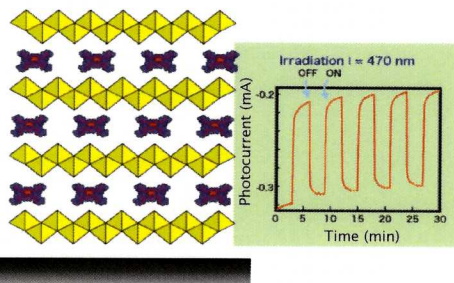
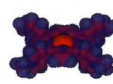


Clusters (Keggin Ion)



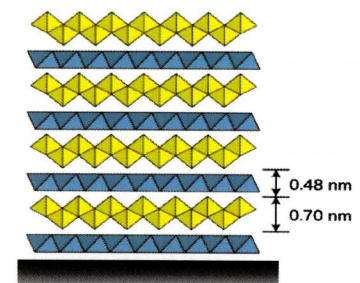
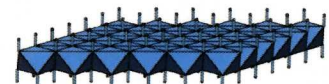
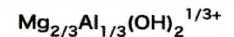
Porous Film

Metal Complex



Solar Cell

Cationic Nanosheet



Composite Film of Cationic/Anionic Nanosheets



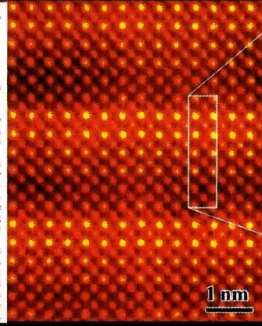
# Superlattice Approach in Oxide Thin Films

**Materials science**  
**Build your own superlattice**  
 Gous Rijniers and Dave H. A. Blank

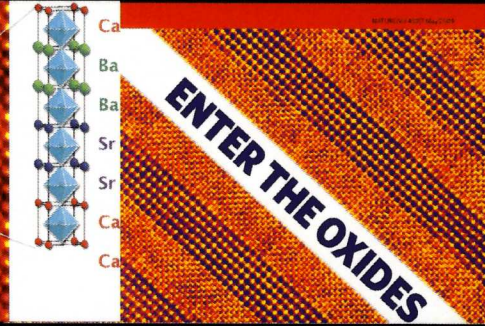
Artificial materials made from oxide building blocks turn out to be excellent ferroelectrics. This shows that materials with specific properties can be designed by atomo-scale tailoring of their composition.

Ferroelectric oxides are used in a wide range of applications—random-access memories in computers, accelerometers in airbags or inkjet printers, telecommunication signal-processing devices and high-frequency devices for ultrasonic medical imaging, to name just a few. Predictions that the performance of a ferroelectric oxide can be significantly improved by combining it with other oxides in a carefully tailored lattice have now been borne out by experiment. On page 395 of this issue, Lee et al. show that such a 'superlattice' has a 50% enhancement in ferroelectric polarization compared with barium titanate, its only ferroelectric component. One of the key aspects of their method is the degree of control achieved at the atomic level during the growth of this artificial material.

Nature 433, 369 (2005)



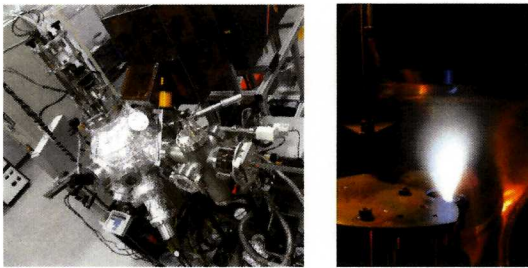
Nature 433, 395 (2005)



Nature 459, 28 (2009)

## <Current Technique>

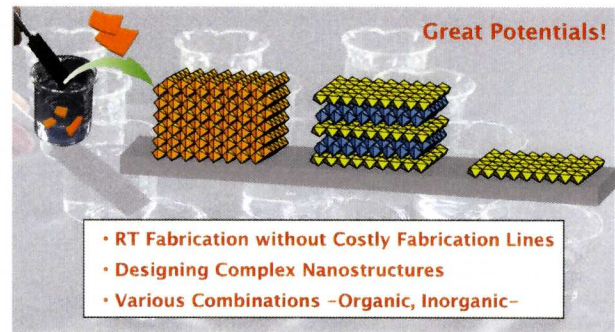
### Atomic Layer Deposition / Molecular Beam Epitaxy



Fabrication of various complex oxide films

## <New Thin-Film Technology>

### Nanosheet Process "Molecular Beaker Epitaxy"



## Outline

1. What is Oxide Nanosheet?

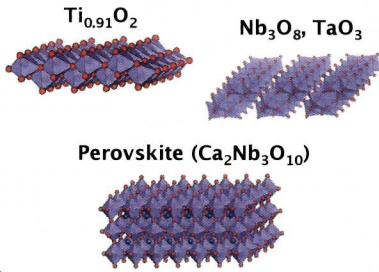
2. Materials Synthesis Using Oxide Nanosheets

3. Application to Nanoelectronics

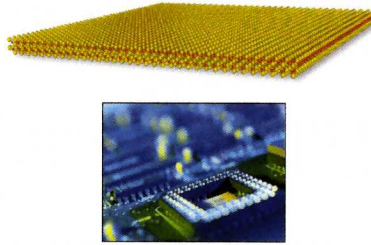


# Physical Properties Depending on Structure & Composition

## Wide Gap Semiconducting Photocatalytic

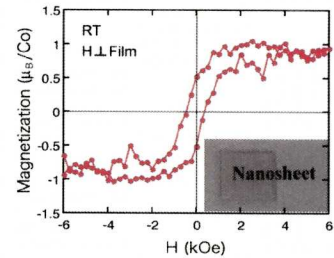


## High-k Dielectric ( $Ti_{0.87}O_2, Ca_2Nb_3O_{10}$ )



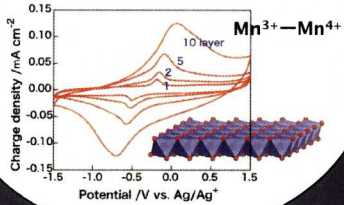
M. Osada et al., *Adv. Mater.* (2006)

## Ferromagnetic ( $Ti_{0.8}Co_{0.2}O_2$ )



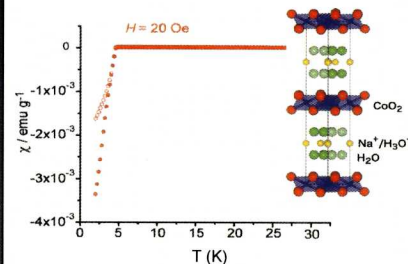
M. Osada et al., *Phys. Rev. B* (2006)

## Redox Active ( $MnO_2$ )



N. Sakai et al., *JACS* (2004)

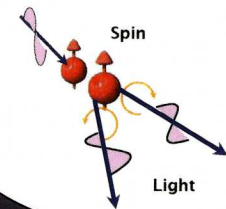
## Superconductivity ( $CoO_2$ )



K Takada et al., *Nature* (2003)

## Magneto-Optical

( $Ti_{0.8}Co_{0.2}O_2, Ti_{0.7}Co_{0.2}Fe_{0.1}O_2$ )



M. Osada et al., *Adv. Mater.* (2006)

# High-k Dielectrics

## Nanometer Thick Dielectric Thin Film

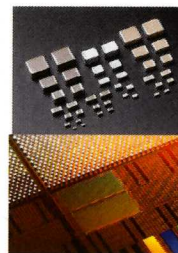
Important for Many Technological Applications

(Key Challenge)

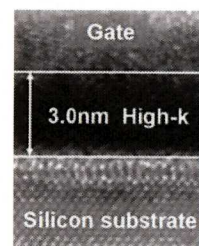
Integration of Nanometer Thick High-k Dielectrics with Good Insulating Property

### <Key Components>

#### Capacitor Film

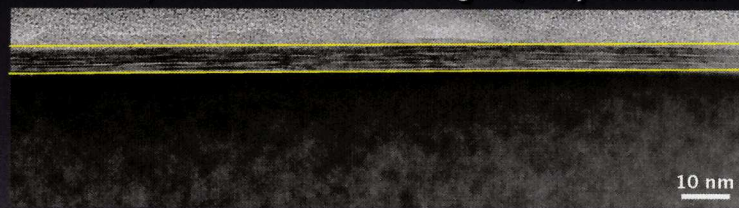


#### Gate Insulator



Our Nanosheets are very suitable !

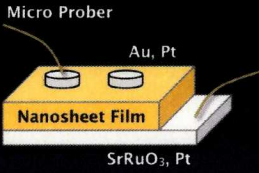
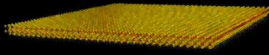
- Transition Metal Oxides with  $d^0$  Configuration  $Ti^{4+}, Nb^{5+}, Ta^{5+}$  → Highly Insulating
- Room-Temperature Fabrication of High-Quality Nanofilms



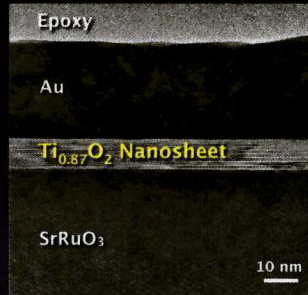


# High-k Dielectric Nanosheets

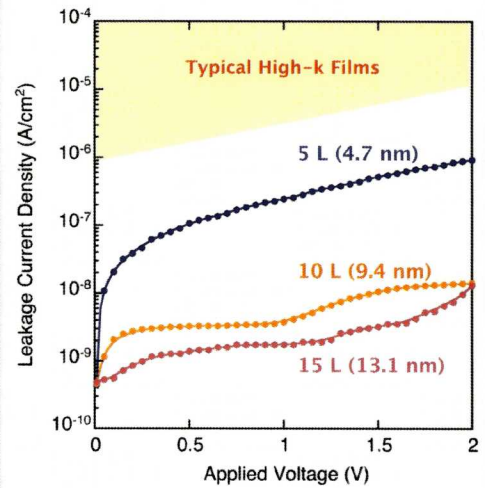
## Ti<sub>0.87</sub>O<sub>2</sub> Nanosheet



- Nanocapacitor**
- Au/(Nanosheet)<sub>n</sub>/SrRuO<sub>3</sub>
  - Pt/(Nanosheet)<sub>n</sub>/Pt



## I - V Characteristic

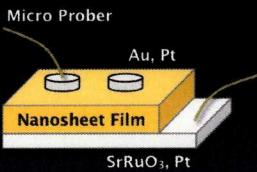
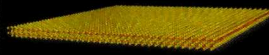


- Insulating Property Persists Even in Nanometer Thickness
- 

M. Osada et al., *Adv. Mater.* **18**, 1023 (2006); *ACS Nano* **3**, 1093 (2009)

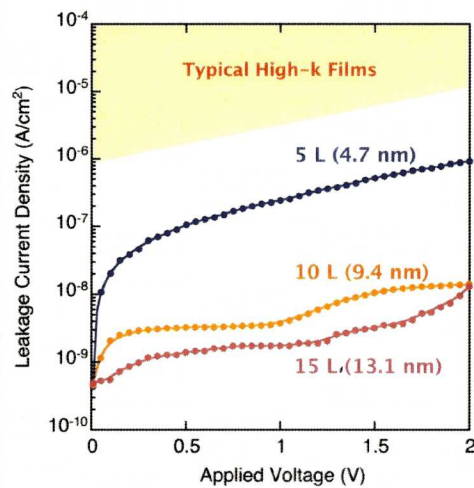
# High-k Dielectric Nanosheets

## Ti<sub>0.87</sub>O<sub>2</sub> Nanosheet

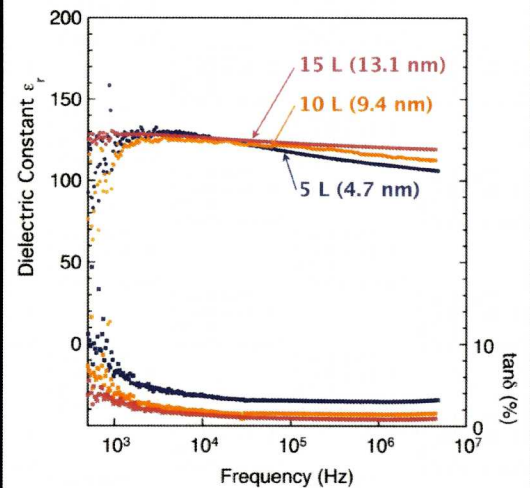


- Nanocapacitor**
- Au/(Nanosheet)<sub>n</sub>/SrRuO<sub>3</sub>
  - Pt/(Nanosheet)<sub>n</sub>/Pt

## I - V Characteristic



## Capacitance vs Frequency

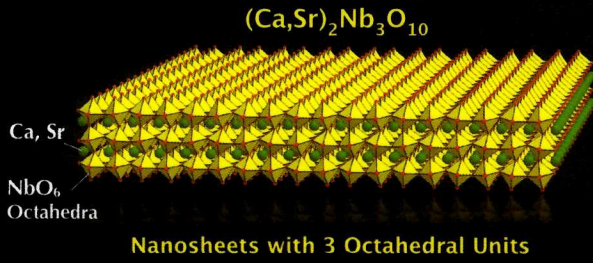


- Insulating Property Persists Even in Nanometer Thickness
- High Dielectric Constant Exceeding 100
- Useful for Practical Applications -

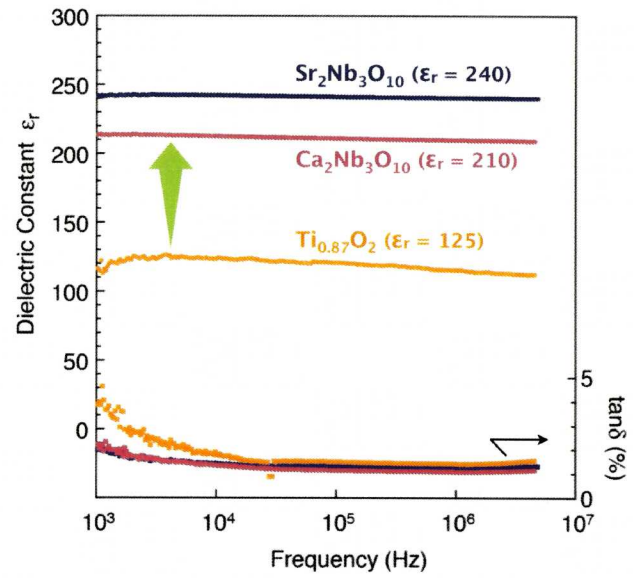
M. Osada et al., *Adv. Mater.* **18**, 1023 (2006); *ACS Nano* **3**, 1093 (2009)



# High-k Perovskite Nanosheets



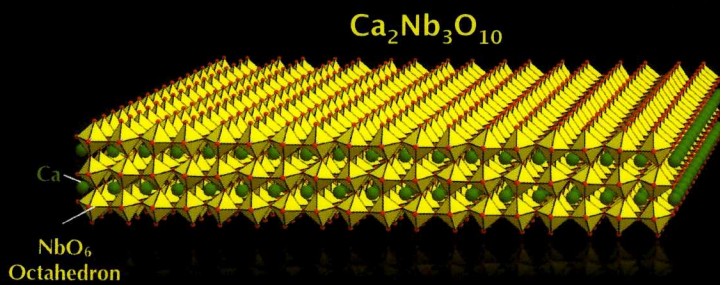
Capacitance vs Frequency of 10-nm Thick Films



Enhanced k Value (210~240) in Perovskite Nanosheets

M. Osada et al., ACS Nano 4, 5225 (2010)

# High-k Perovskite Nanosheets



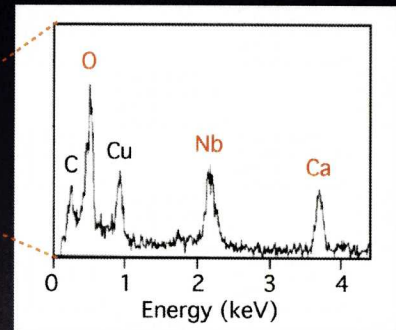
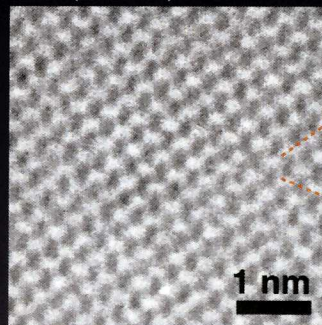
Thickness 1.5 nm

Lateral Size ~ 5  $\mu m$

TEM (Cross Section)



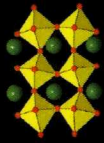
TEM (In Plane)



Ideal High-k Perovskite Film with Critical Thickness

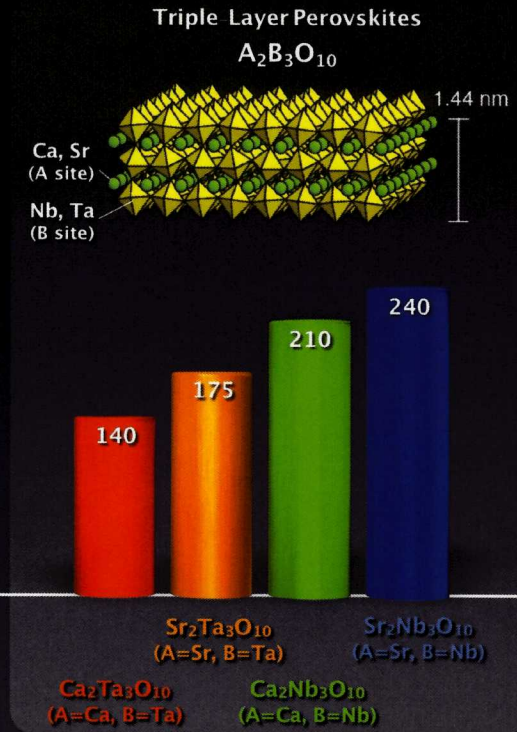
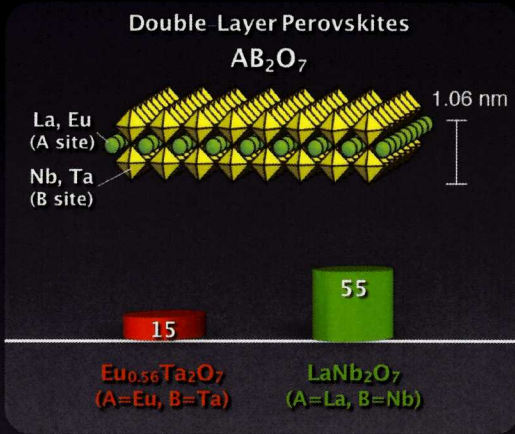


# Tailored High-k Properties in Perovskite Nanosheets



## Structural Modifications

- Perovskite Layer Numbers
- Site Engineering at A / B sites

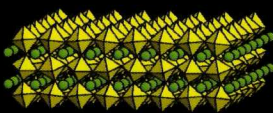


$\epsilon_r$  Controlled by Perovskite Layer Number & Doping

ACS Nano 4, 5225 (2010); Jpn. J. Appl. Phys. 48, 09MA01 (2010)

# Performance as a High-k Material

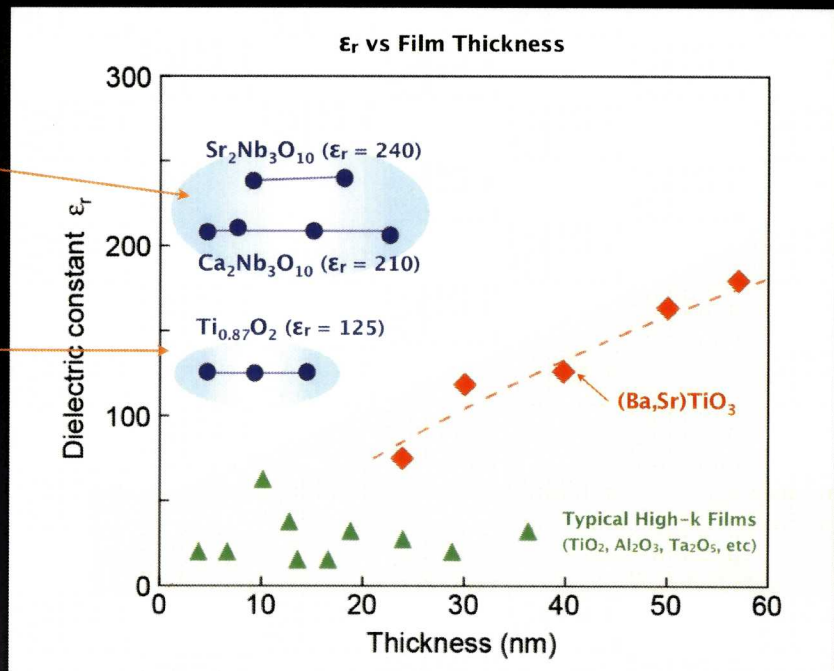
Perovskite  
 $Ca_2Nb_3O_{10}$ ,  $Sr_2Nb_3O_{10}$



$Ti_{0.87}O_2$



$$C = \frac{k \cdot S}{d}$$



**Nanosheet is a Good High-k Material !**

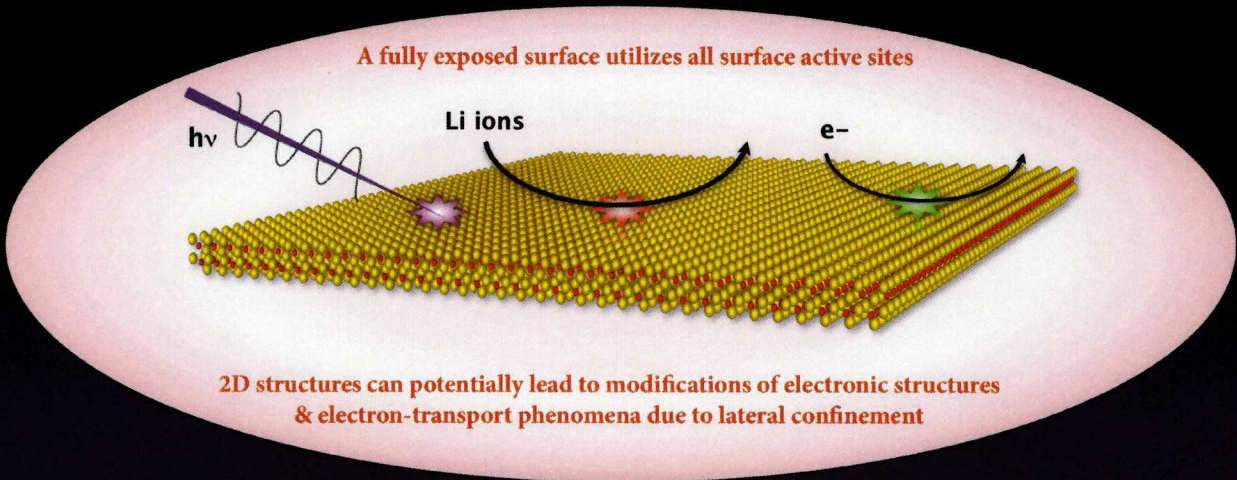
Affording High Capacitances Based on High k Values & Molecular Thickness d

M. Osada et al., Adv. Mater. 18, 1023 (2006); ACS Nano 4, 5225 (2010)

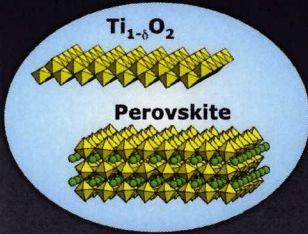


# 2D Nanosheets for Electrochemical Applications

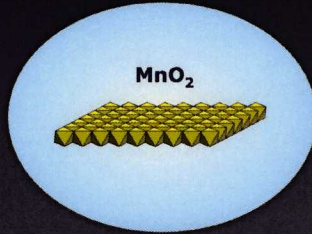
- Unique 2D Morphology Enhances Host Capabilities as Photocatalytic & Electrode Materials -



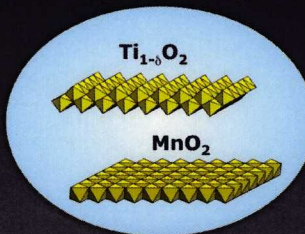
Photocatalytic



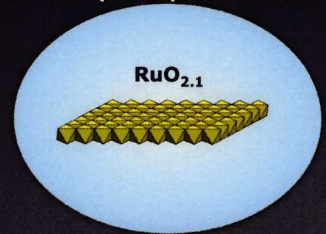
Electrochromic



Li-Ion Battery

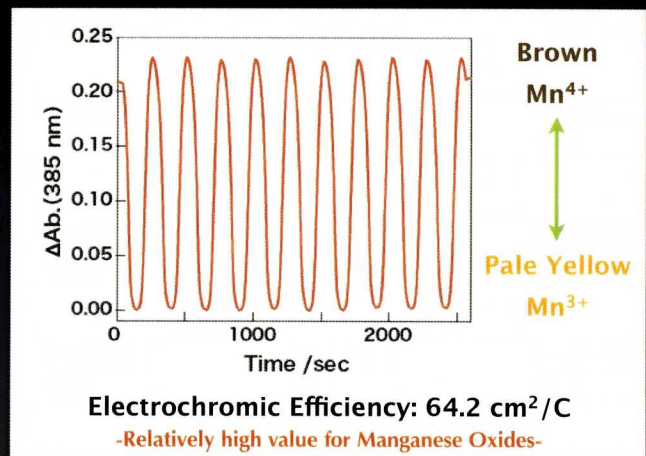
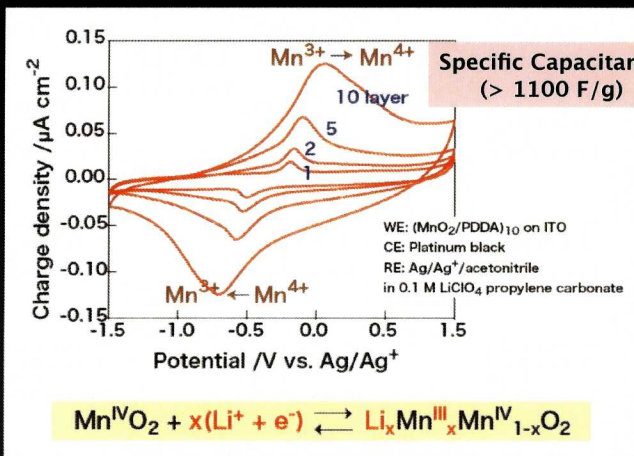
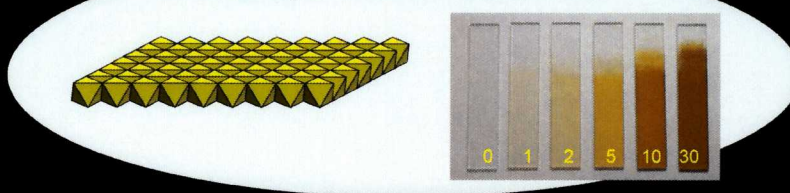


Electrochemical Supercapacitor



## Electrochemical Property of MnO<sub>2</sub> Nanosheet

Multilayer films of PDDA/MnO<sub>2</sub>

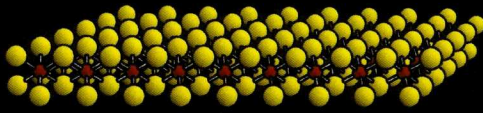


Electrochromic Behavior with Redox (Mn<sup>3+</sup>/Mn<sup>4+</sup>) Process



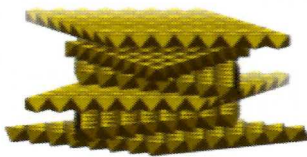
# New Layered LiMnO<sub>2</sub> for Li-Ion Battery

## MnO<sub>2</sub> Nanosheet



Flocculation  
by mixing with LiOH

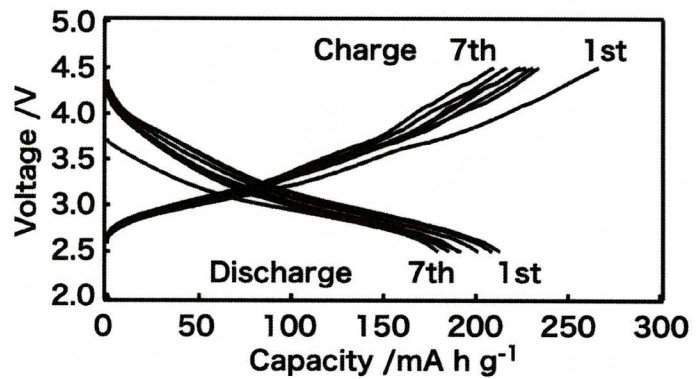
## New Layered Form Li<sub>0.36</sub>MnO<sub>2</sub> · 0.7H<sub>2</sub>O



Turbostratically Stacked  
Nanosheets

## Layered LiMnO<sub>2</sub>

Cheap & Environmentally Benign Electrode Material  
A Candidate to Replace of LiCoO<sub>2</sub>  
Suffers from Degradation due to Spinel Formation

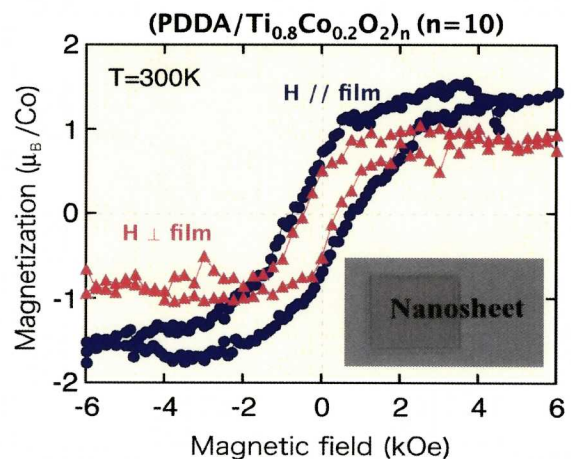
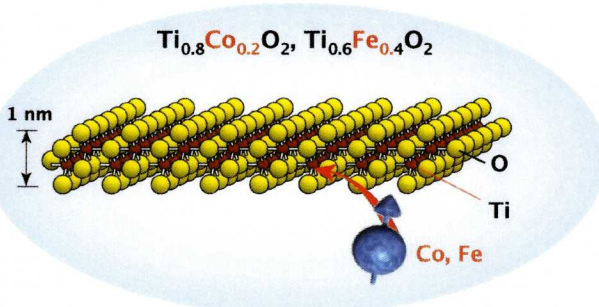


Nanosheet-Derived LiMnO<sub>2</sub> Retains Large Capacity (79 mAh/g),  
Eliminating Degradation Problems due to Spinel Formation Upon Cycling

L. Wang et al., *Chem. Mater.* 15, 4508 (2003)

# Ferromagnetic Nanosheets

## Co, Fe-Substituted TiO<sub>2</sub> Nanosheet



RT Ferromagnetism

Comparative to Co-doped Anatase

Y. Matsumoto et al., *Science* 291, 854 (2001)

Wide Gap  
Controlled Doping  
LBL Assembly

MO Response in UV Light  
Tailored Ferromagnetic Property  
Superlattice Approach

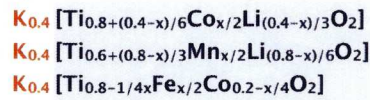
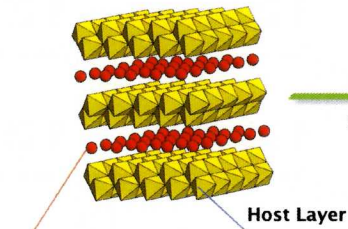
M. Osada et al., *Adv. Mater.* 18, 295 (2006); *Phys. Rev. B* 73, 153301 (2006)



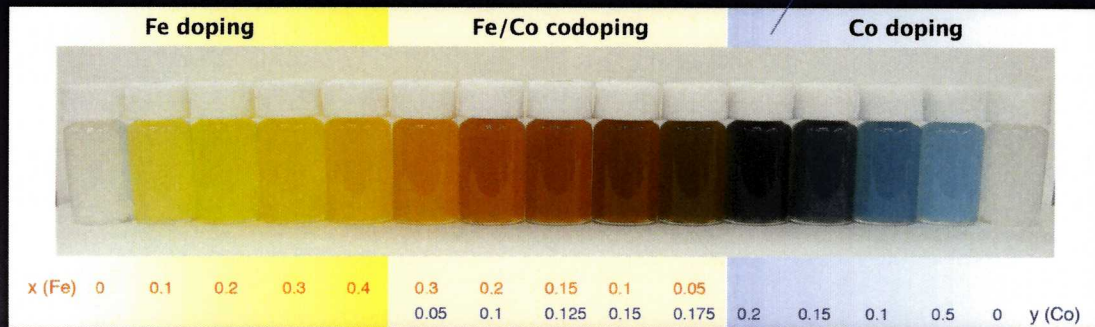
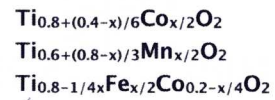
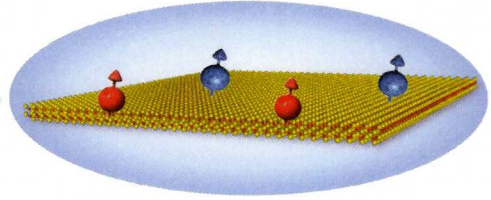
# Controlled Doping of Ferromagnetic Nanosheets

Doping Common Technique in Bulk but Difficult in Nano-

Controlled Doping by  
Exfoliation of Designed Precursors



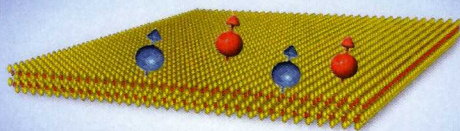
Doped Nanosheets



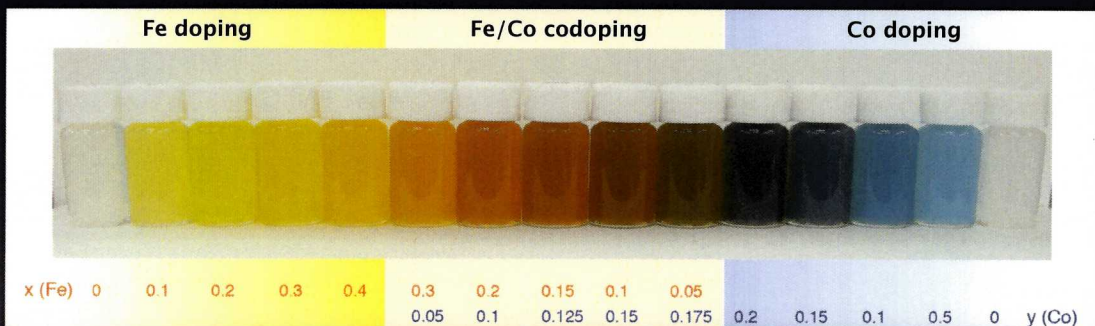
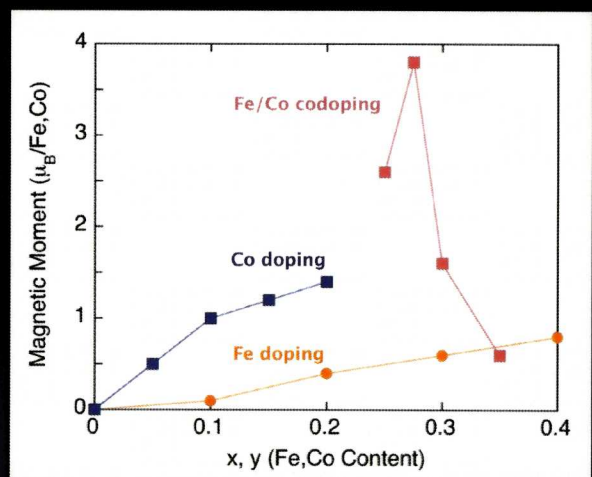
M. Osada et al., *Appl. Phys. Lett.* **92**, 253110 (2008); *Chem. Mater.* **21**, 4366 (2009)

# Controlled Doping of Ferromagnetic Nanosheets

Controlled Doping  
( $Ti_{1-x-y}Fe_xCo_y$ ) $O_2$  Nanosheet



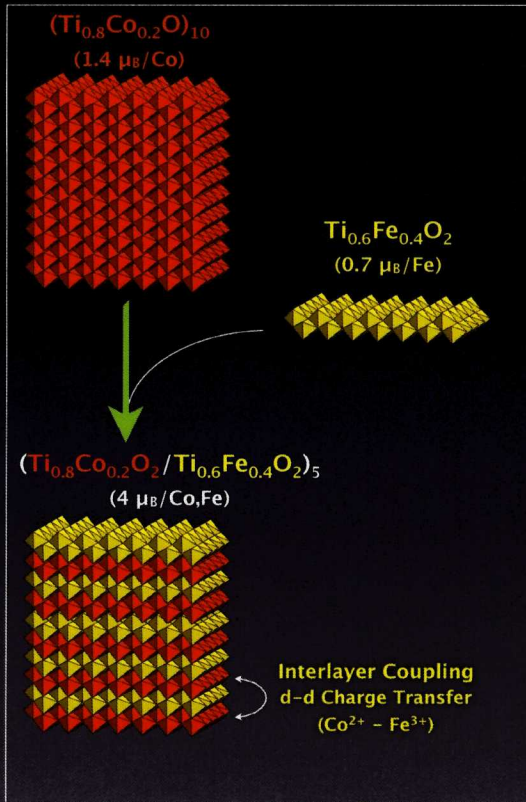
Tailored Ferromagnetic Property



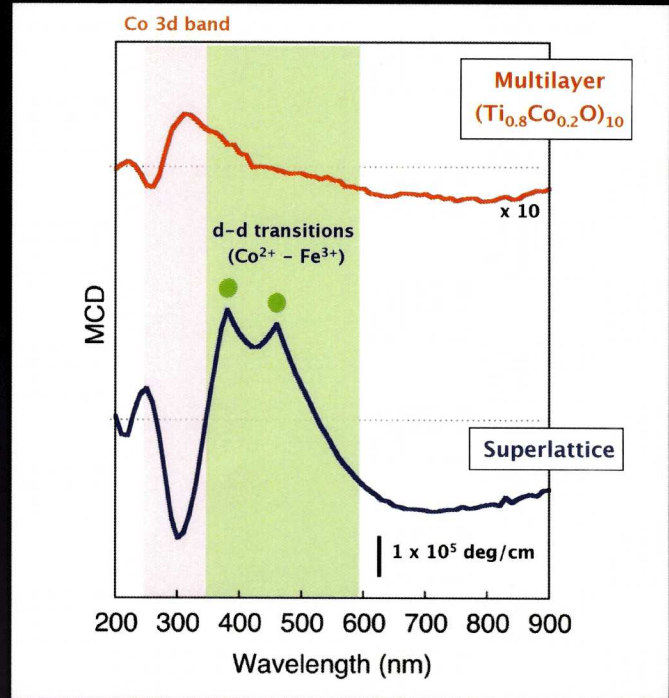
M. Osada et al., *Appl. Phys. Lett.* **92**, 253110 (2008); *Chem. Mater.* **21**, 4366 (2009)



# Superlattice Engineering of Ferromagnetic Nanosheets



Magneto-Optical Spectra –A Probe of Band Structure–



Ferromagnetic Property Controlled by Interlayer Coupling in Superlattice

M. Osada et al., *Adv. Mater.* **18**, 295 (2006)

# Nanoelectronic Devices Using Nanosheet Superlattices

FET Device	Tunneling	Multiferroic	Ferroelectric
Dielectric + Semiconduing	Ferromagnetic + Insulating	Ferromagnetic + Ferroelectric	Dielectric + Dielectric
<i>J. Mater. Chem.</i> (2009)	<i>Adv. Mater.</i> (2006)		<i>ACS Nano</i> (2010)

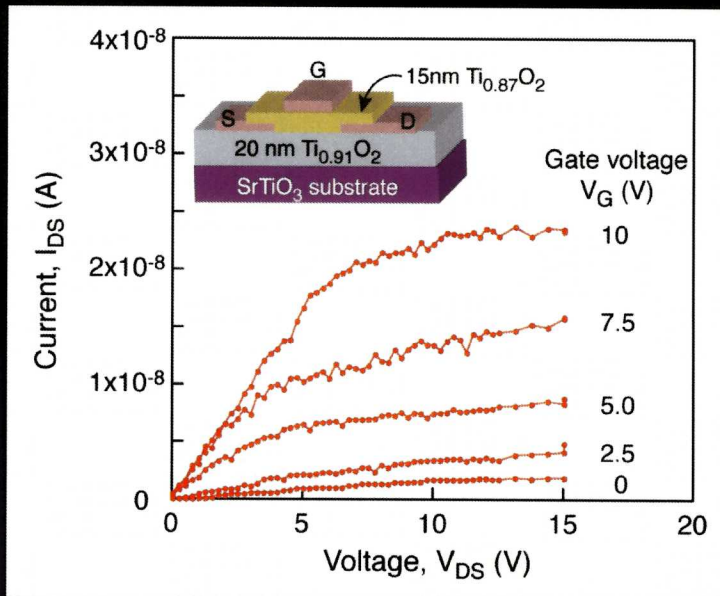
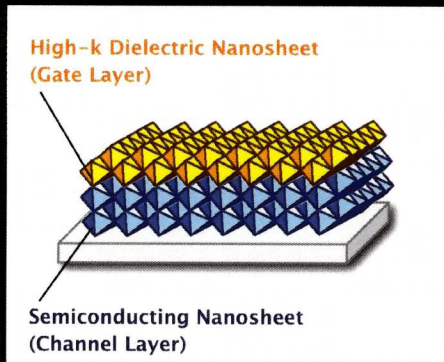
Potential Assembly into Various Nanodevices –Building Blocks Using Nanosheet–





# All Nanosheet FET Device

## Self Assembled FET



- Accumulation Mode with Mobility of  $5 \times 10^2$  cm<sup>2</sup>/Vs
- ON/OFF Current Ratio of  $10^3$

A Step Towards Self-Assembled Nanodevices Using Nanosheets

M. Osada & T. Sasaki, *J. Mater. Chem.* (2009)

## Summary

We present some unique aspects of nanosheets, particular focusing on a bottom-up fabrication for functional thin films using oxide nanosheets as a building block.

Functional oxide nanosheets was synthesized by delaminating appropriate layered precursors, which show attractive physical and chemical properties.

Nanosheets were self-assembled via various soft-chemistry processes to produce a range of nanostructured films, in which architectures can be precisely controlled.

The careful placements of functional oxide nanosheets into film architectures allow the rational design of advanced functional devices, including high-k nanofilm, ferroelectric memory, Li battery, RT ferromagnet, magneto-optical device, FET, etc.

